

Auscon GP 50 General Purpose Non-Shrink Grout is a Class-A new-generation, one-component cement blended powder which requires only the addition of water to form a high strength grout. It is a pumpable, shrinkage compensated product suitable for civil engineering applications. It incorporates specially graded aggregates and advanced polymers to form a non-shrink cementitious grout.

Application, Advantages and Solution

- Pumpable
- High flow and high strength
- General purpose cement grout
- Used for grouting precast panels
- Shrinkage compensated
- Pre-mix - just add water
- Building and concrete repair
- Used internally and externally

Mixing Instructions

1. Place 80% of the water into the mixing vessel
2. Slowly add 70% of the powder to the mixing vessel, and mix for 1 minute
3. Add the final 20 % of the water to the mixing vessel
4. Slowly add the remainder of the powder to the mixing vessel
5. Mix for 3 minutes or until uniform

| Water Ratio Limits | Litres per 20 kg bag |
|---------------------------|-----------------------------|
| Dry pack | 2.8 – 3.2 |
| Flowable | 3.8 – 3.9 |

Applying Mixed Material

- Application thickness: 10 mm to 100 mm
- Do not exceed the recommended thickness in any layer
- Do not mix more material than can be placed in 15 minutes
- Apply small amounts of mixed material into the surface and trowel to a smooth finish

IMPORTANT: Do not mix cementitious products if the temperature is expected to exceed 30 °Celsius, or if the change in ambient temperature exceeds +/- 12 °Celsius

Before Pumping Cement Grout

- Rinse the mixer and flush water through the grout lines thoroughly
- Check to ensure that all lines and hoses are clear
- All ducts, vents, outlets, inlets, and grout tubes should be checked for obstruction before pumping grout
- It is important to pump grout continuously to avoid the formation of air pockets and blockages

It is important that the correct mixing equipment is used when pumping cement grouts.

Mixing times may vary depending on mixing speeds. For more information, Ph 1300 988 964 Email info@auscon.net.au.

Surface Preparation

- All defective host substrate must be removed prior to application
- Defective material includes cracked or structurally weakened surfaces
- Host concrete must be roughened and aggregate exposed to ensure a good bond
- Priming the surface with Auscon Bond 007 Primer is recommended
- For chloride contaminated concrete, a concrete corrosion expert must be consulted

All surfaces must be free from dust, oils, and surface contaminants. This may require cleaning with high-pressure water blasting or saturation to the surface using water prior to applying materials



For More Information contact Auscon Australia

Test Characteristic

| Property | Test Method | Results |
|---------------------------|----------------------------------|---------------------|
| Cement | AS 3972 | Complies |
| Chloride Content | AS 3972 Requirement - Max 0.10 % | 0.01% |
| Sulphur SO ₃ | AS 3972 Requirement - Max 3.5% | 2.4% |
| Volume Change | AS1478.2 | <1.8% |
| Initial Set (Approximate) | AS 1012.18 | 240 Minutes @ 20 °C |
| Final Set (Approximate) | AS 1012.18 | 310 Minutes @ 20 °C |
| Flow Characteristics | AS 1478.2 (Appendix C) | < 45 Seconds |
| Compressive Strength | AS 1478.2 (Appendix A) | Complies |
| Maximum Particle Size | 0.6 mm | |
| Mixing Time | 3 - 4 Minutes | |
| Yield (Approximate) | 10.86 litres per 20kg | |
| Pump Life (Approximate) | 90 minutes @ 20°C | |

Compressive Strength

| Minimum MPa | MPa @ 24hrs | MPa @ 7 days | MPa @ 28 days | Water / 20kg |
|-------------|-------------|--------------|---------------|--------------|
| Flowable | 25 | 45 | 55 | 3.8 - 3.9 |
| Dry Pack | 40 | 55 | 65 | 2.8 - 3.2 |

The Data testing was conducted in a controlled laboratory environment field results may vary and is beyond Auscon Australia control

- **Storage** - Store undercover in cool, dry conditions
- **Shelf Life** - 12 Months if unopened and kept in a dry location. Best to use within 6 months from purchase date
- **Clean up** - Clean tools and surfaces using clean water within 30 minutes of applying materials or prior to curing
- **Packaging** - 20kg paper bag, 48 bags per pallet, pallet weight 990kg, (including pallet)
- **Disposal** - Keep out of sewer and stormwater lines. In the interest of the environment, please dispose of empty bag and materials as trade waste in accordance with local authority guidelines.
- **Safety Information** - The end-user of this product must first read the latest version of the Safety Data Sheets at www.auscon.net.au before this product can be used.

Auscon products are manufactured using ISO 9001 Certified Processes.

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DISCLAIMER - The end use of this product is beyond the manufacturers control and liability is restricted to the replacement of material proven to be faulty. The manufacturer is NOT responsible for any loss or damage arising from incorrect usage of this product. The information contained herein is provided in good faith and to best of Auscon Australia knowledge is true and accurate. No warranty is implied or given as to its completeness or accuracy in describing the performance or suitability of the product for an application.

Users are requested to check that the literature in their possession is of the latest and correct issue, Auscon is a registered trademark of Auscon Australia Pty Ltd.

The recommendations to the application and use of the Auscon Australia cement products are based on materials mixed and applied under normal conditions. Site conditions and substrates will vary.

The product must be first tested to its suitability of the intended application before use. The end user of this product must first read the latest version of the Product & Safety Data Sheets at www.auscon.net.au before this product can be used.



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