

**technical data sheet****BOSTIK N40 PRIMER****DESCRIPTION**

Bostik N40 Primer is a non staining solvent based primer for promoting the adhesion of urethane sealants to non porous substrates such as metals and some plastics where exceptional adhesion is required.

PROPERTIES

Consistency	Water thin colourless liquid
Drying Time	5 minutes
Staining	Non staining, will not darken on exposure to sunlight
Coverage	Approximately 100 metres of joint per litre
Flash Point	12°C

PACKAGING

1 litre tins. Item No. 231436

STORAGE:

Highly flammable – store in a cool dry place in accordance with Government Regulations. Refer to the Material Safety Data Sheet for specific details.

APPLICATION INSTRUCTIONS:

Substrates should be clean and dry, free of dust, dirt, grease or other contaminants. Apply the primer in a thin coat by brush or foam pad to both substrates. Apply before backer rod in joint applications.

Allow the primer to dry for a minimum of 5 minutes before installing the backing rod or sealant. Do not leave the primer longer than 4 hours before applying sealant. Re-prime if 4 hours has elapsed without applying sealant.

P.A.T.S (Pretested Adhesion To Substrate) Programme

Bostik offer a service in which a program has been established to eliminate potential field problems by pre-testing Bostik adhesives with samples of building materials to which the adhesive will be applied. This service is available on large projects where pre-application testing will aid in determining the proper surface preparation method to achieve optimum adhesion. Consult a Bostik representative for further information.

HEALTH AND SAFETY

Flammable. Keep away from open flames or sparking electrical equipment. Do not smoke where primer is being applied. Wear safety glasses and rubber gloves when handling. Refer to Material Safety Data Sheet for specific details.

CLEAN UP

Mop up spills with cloth or paper. Clean up with Methylated Spirits, Toluene, Xylene or MEK.

LIMITATIONS

Joints must be quite dry before the sealant is applied. Re-prime if affected by rain or dust. Use only on recommended substrates. For unusual substrates contact Bostik for recommendations.

SHELF LIFE

12 months from date of manufacture in original unopened containers.

The representations and recommendations regarding the products are based on tests which we believe to be reliable. However, no guarantee of their accuracy can be made because of the great range of field conditions and variations encountered in raw materials, manufacturing equipment and methods. Thus, the products are sold with a limited warranty only, and on the condition that purchasers will make their own tests to determine the suitability of the product for their particular purposes. Under no circumstances will Bostik Findley Australia Pty Ltd be liable to anyone except for replacement of the products or refund of the purchase price.

ALL SALES ARE EXPRESSLY LIMITED TO THE TERMS AND CONDITIONS OF SALE OF BOSTIK FINDLEY AUSTRALIA PTY LTD



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