

ADMIXTURE & REMEDIAL PRODUCT GUIDE



BE SURE. BE KRYTON.

www.krystol.com.au

THE SCIENCE OF KRYSTOL® TECHNOLOGY



BE SURE. BE KRYTON.

Kryton's line of concrete waterproofing products use a unique and proprietary blend of Krystol chemicals. Krystol is based on principles that are very similar to the processes that occur during the hydration and hardening of concrete. When cement particles are mixed with water, a chemical reaction occurs where the calcium silicates in cement combine with water to form new compounds. The new compounds are calcium silicate hydrate (CSH) and calcium hydroxide.

The CSH forms an amorphous microcrystalline structure, extending outward from the individual cement particles and eventually filling the space between them. The CSH crystal formation is the mechanism by which the concrete stiffens and gains strength. It is most dramatic in the first hours after the concrete is placed, but actually continues for weeks, months and even years into the life of the concrete.

The reason that hydration can continue, seemingly indefinitely, is because only a portion of the cement has reacted during the initial hydration and hardening of the concrete. A significant portion of each cement particle remains un-reacted long after the concrete has reached its design strength. It is the un-reacted particles that allow the Krystol chemicals to perform their function. Krystol acts as a catalyst to a larger reaction within the concrete mass.

Krystol forms hydration crystals that form into a crystalline structure of long hexagonal prisms that extend through and fill the capillary voids and micro-cracks of the concrete. The crystals themselves are not made up solely of the Krystol material, but grow from the partially reacted cement particles. This is why the Krystol crystals can travel many inches through the concrete.

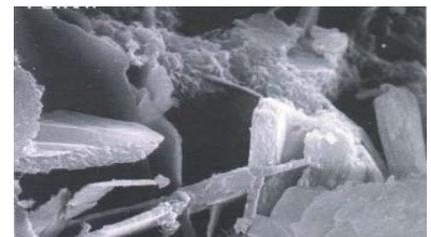
Krystol treatments that have been applied to one side of a concrete wall have been observed to cause crystal growth to occur on the other side of several inches of "solid" concrete. The Krystol chemical is never used up during the crystallisation process. As a catalyst, only a very small amount of Krystol is required to grow a very large quantity of crystals. Within the tight confines of the concrete, crystals can easily grow to fill and block the microscopic capillary pores and micro-cracks without using more than a small fraction of the available Krystol chemical. The remaining chemical lies dormant within the concrete waiting for a crack to develop that will provide the necessary space and water source to allow the crystallisation process to continue.

When added or applied to concrete, crystalline chemicals create a reaction that causes long, narrow crystals to form, filling the pores, capillaries and hairline cracks of the concrete mass. As long as moisture remains present, crystals continue to grow throughout the concrete, reaching lengths of many inches over time. Once the concrete has cured, the crystalline chemicals sit dormant until another dose of water (such as through a new crack) causes the chemical reaction to begin again.

The ability to reactivate in the presence of water gives the crystalline-treated concrete the ability to "self-seal". When cracks form due to curing shrinkage, settling, seismic activity etc, water entering through them causes new crystals to form and grow, blocking and filling the cracks. Its ability to self-seal cracks is one of crystalline technology's most unique and useful features, and can help to dramatically reduce the long-term maintenance and repair costs of a concrete structure.



Microscopic, needle-like crystals fill the naturally occurring pores and capillary tracts of concrete for guaranteed waterproof structures.



Regular concrete (TOP) vs Krystolised concrete (BOTTOM)

KRYSTOL PRODUCTS: THE MOST EFFECTIVE CONCRETE WATERPROOFING SYSTEM IN THE WORLD

Only Kryton protects concrete permanently. Our revolutionary self-sealing technology and comprehensive support system transform concrete into an ever-vigilant, waterproof barrier. Short term, you'll shave weeks off construction schedules, cut waterproofing costs by up to 40% and maximise your building footprint. Long term, you'll avoid leaks, discolouration and costly callbacks. All of which explains how we can offer an industry leading 25-year warranty. And how nearly 40-year-old Kryton projects are as dry today as when they were first built.

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CONCRETE WATERPROOFING FOR NEW CONSTRUCTION

Krystol Internal Membrane™ (KIM®)

Krystol Internal Membrane or KIM is an integral crystalline concrete waterproofing admixture. When combined with water, KIM's proprietary chemicals react to form millions of needle-like crystals. These crystals grow and fill the capillary pores and micro-cracks in the concrete, blocking the flow of water. As times passes and stresses form new cracks, any incoming moisture causes the crystals to reactivate - ensuring continuous waterproofing over the years.

KIM is used in place of externally applied surface membranes to protect against moisture transmission, chemical attack and the corrosion of reinforcing steel.

KIM

- Lowers the cost of waterproofing by as much as 40%
- Helps to shave weeks off construction schedules.
- Reduces the cost of maintenance and repairs
- Increases reliability and quality control
- Increases revenues with a larger building footprint
- Safe for contact with potable water and Certified by NSF to NSF/ANSI Standard 61 Drinking Water System Components - Health Effects.



Packaging

5kg (11bs) Mixer-ready bags

Product Code

KIM-HS: K-301

A World of Applications

KIM is recommended for all concrete that will be subject to water pressure and can be used in pre-cast, cast-in place and shotcrete applications.

- Below grade parking
- Basements
- Sewage plants
- Swimming pools
- Dams
- Foundation walls
- Footings
- Slabs
- Pits
- Water containment tanks
- Canals



PERMEABILITY REDUCING ADMIXTURES

The most recent version of ACI 212.3R-10: Report on Chemical Admixtures for Concrete includes a new chapter specifically about permeability reducing admixtures (PRAs). PRAs can be divided into two categories:

- PRAN - Permeability Reducing Admixture for Non-Hydrostatic Conditions
- PRAH - Permeability Reducing Admixture for Hydrostatic Conditions

Previous (Informal)	Current (Formal)	Notes *
Waterproofing Admixture	Permeability Reducing Admixture - Hydrostatic Conditions (PRAH)	Water penetration is reduced by a pore blocking mechanism (crystalline growth or polymer plug). The pore blocking materials are sufficiently stable to resist water under pressure. The admixture is suitable for use in watertight construction (basements, water tanks etc).
Damproofing Admixture	Permeability Reducing Admixture - Non-Hydrostatic Conditions (PRAN)	Water absorption is reduced by treatment with water repellent chemicals (soaps, oils) or partial pore blocking (fine particle fillers). Resistance to water under pressure is limited or non-existent. These admixtures are suitable for concrete not exposed to water under pressure .

* Adapted from ACI 212.3R-10, Table - Admixtures, their Characteristics, and Usage (page 2)

* Also appears in Table 7.1 - Design and Control of Concrete Admixtures, 15th editions (2011)

KIM is the only admixture that demonstrates the performance of a hydrophilic crystalline PRAH. KIM provides the highest level water resistance, self-sealing and field proven longevity, which proves its effectiveness as a PRAH.

Why is KIM the only true PRAH?

1. KIM has the highest level of water resistance when testing using DIN 1048-5 (permeability test).
2. KIM is the only admixture to independently demonstrate self-sealing properties.
3. KIM has the longest history of being used in the most demanding waterproofing projects.

For more detailed information, see ACI 212.3R-10: Report on Chemical Admixtures for Concrete.

The latest edition of the Portland Cement Association's Design and Control of Concrete Mixtures, 15th edition, has also adopted the PRA terminology to describe concrete admixtures.

KIM CONCRETE WATERPROOFING ADMIXTURE COMPARED TO OTHER TECHNOLOGIES

	KIM Concrete Waterproofing Admixture	Water Repelling Admixtures	Densifying Admixtures & Water Reducers	Surface Applied Membranes & Bentonite
Self-sealing of cracks	Yes	No	No	No
Resists high hydrostatic pressure	Yes. Proven up to 140m (460ft) of head pressure.	No but will resist water penetration at low pressures.	Possibly, but provides no protection at joint and crack locations	Easily compromised by a single puncture or imperfect seam.
Shortens construction schedule	These products come included in the concrete when it is placed. There is no need to schedule installation time. No concerns about delays or other issues caused by an installation sub-contractor.			Time must be scheduled for concrete curing, providing access, surface preparation, installation and protection.
Includes integrated joint system	Yes. A crystalline waterstop system is available to fully integrate with the admixture.	These systems do not have an integrated joint system, but may incorporate a third-party joint system at planned joints, such as PVC or swellable waterstop.		These products do not address joints separately.
Surface preparation	No surface preparation required.			Application surface must typically be cured, clean, dry and smooth. Forming oil and curing compounds must be removed. Irregular surfaces can be challenging.
Compromised by poor workmanship	No workmanship required, good concrete placing practices should be followed. (Note that proper concrete mix design is essential. The manufacturer should offer mix design review as part of their overall technical support).			Requires highly skilled and attentive workmanship to avoid errors such as pinholes and poorly lapped seams.
Affected by jobsite conditions	Not affected by jobsite conditions.			May become punctured or torn due to follow-on construction work or backfilling. Installation may also be affected by adverse weather or issues with scheduling or access to the concrete surface.
Ability to repair	Leaks will typically self-seal. Major defects can be repaired directly at the leak location using a proven and compatible crystalline repair system.	Commonly repaired using urethane or epoxy injection. This method is expensive and unreliable.		Typically not accessible for repair. Extremely difficult to locate the leak source. Attempts at injection can make the situation worse by de-bonding the membrane and/or separating its seams.

WATERPROOFING FOR SHOTCRETE & PRECAST CONCRETE

Waterproofing Shotcrete Concrete

Shotcrete is the preferred material in the construction of many structures from foundations up to tanks and pools and everything in between. Shotcrete is an effective way of saving time and money because it involves half the forming and equipment of regular cast-in-place methods and when you add KIM to the shotcrete mix you combine the waterproofing step which:

- **Eliminates on-site preparation** for applying dated external waterproofing membranes.
- **Increase jobsite productivity** by having the waterproofing already in the shotcrete.
- **Mitigates concerns over damaging external waterproofing membranes** during the shotcrete application.
- **Eliminates the need for detailing** around soil nails.



Waterproofing Precast Concrete

Add Krystol Internal Membrane (KIM) to your water and building precast concrete units and you will benefit from products that arrive at the jobsite pre-waterproofed.

Adding KIM:

- Is the **environmental choice** - safe for potable water (certified by NSF to NSF/ANSI Standard 61) and non-toxic
- Provides a **permanent solution** - impervious to physical damage or deterioration, self-seals micro-cracks
- **Protects reinforcing steel** - prevents the penetration of waterborne contaminants and chloride-laden liquids that cause the corrosion of reinforcing steel
- Provides **crack resistance and reduction** - reduces shrinkage and cracking during the plastic and curing stages, increasing quality and longevity of concrete
- Provides **freeze-thaw durability** - improves durability through high-quality air-entrainment that mitigates the effect of expansion and contraction of freezing water within concrete
- **Outperforms the competition** - leader in head to head tests for resistance to hydrostatic pressure and self-sealing abilities
- Provides **self-healing ability** - KIM will reactivate in the presence of moisture to seal new cracks even years later
- **Prolongs the life of the concrete** - improves durability, protects reinforcing steel and resists hydrostatic pressure



CONCRETE WATERPROOFING FOR NEW CONSTRUCTION

Krystol Broadcast™

Krystol Broadcast is a crystalline waterproofing treatment for concrete flatwork that is applied dry to the concrete surface and troweled into the concrete during the final finishing. Krystol Broadcast features a unique fugitive dye that highlights where the powder hits the concrete to ensure uniform distribution. The proprietary Krystol chemicals penetrate deeply into the concrete mass protecting it against water access.

Krystol Broadcast

- Permanently waterproofs the concrete
- Protects reinforcing steel against corrosion
- Withstands extreme hydrostatic pressure
- Self-seals minor cracking
- Fugitive dye colouring ensure uniform distribution
- Can be used as a wear surface
- Reaches well below the surface and is not destroyed by surface wear or abrasion
- Finished concrete may be painted or covered with any floor finish as usual
- Safe for contact with potable water, certified by NSF to NSF/ANSI Standard 61 Drinking Water System Components - Health Effects



Packaging

25 kg (55 lbs) resealable pails

Product Code

K-250

A World of Applications

Krystol Broadcast produces a smooth finished floor and is best suited for use on thick concrete slabs that will be power-trowelled during finishing.

- Slabs on-grade or below grade or elevated
- Parking structures
- Marine structures
- Reservoirs
- Water treatment plants
- Pits
- Warehouse & commercial floors
- Basements



"Krystol Broadcast contains a green/blue fugitive dye to highlight areas covered during treatment."

WATER PROTECTION FOR MORTAR AND CONCRETE MASONRY UNITS

Krystol Mortar Admixture (KMA™)

Krystol Mortar Admixture is specially formulated to provide long-term protection in cementitious mortar by reducing both permeability and absorption. Building maintenance and repair costs can be significantly decreased by improving durability and by preserving the original appearance. It contains Kryton's unique and proven Krystol technology to simplify installation and provide superior performance such as the ability to self-seal minor cracks and withstand water under pressure.

Krystol Mortar Admixture

- Lowers upfront building costs compared to surface applied sealers
- Simplifies installation, eliminating labour, and shortening the construction cycle
- Increases the life of your mortar and decreases building maintenance and repair costs
- Increases durability and delivers a permanent solution with materials designed to last the lifetime of the mortar.
- Maintains the original appearance and cleanliness for lasting building attractiveness.



Packaging

15 kg (33 lbs) resealable pails

Product Code

K-309

A World of Applications

Use KMA to provide permanent protection for:

- Rendering and plastering mortar (including stucco and other thin topping mixes) over concrete masonry walls or other prepared substrates
- Masonry mortar (ie. mortar that goes between the masonry units)
- Concrete masonry units (ie. bricks and blocks when they are manufactured)



Platinum Tower, Lebanon



Byrne House, county Donegal, Ireland



Royal Mills Riverpoint Apartments, West Warwick, USA

CONCRETE WATERPROOFING FOR EXISTING CONSTRUCTION

Krystol T1® & T2® Waterproofing System

Krystol T1 and T2 System is an "in-depth" concrete treatment that is applied as a slurry, spray or dry-pack to the surface of existing concrete structures. In the presence of water, the special chemicals in Krystol will react with the concrete to grow millions of long, needle-shaped crystals deep into the concrete mass. These crystals permanently block and prevent the passage of water through capillary pores, micro-cracks and joints. The concrete itself becomes the waterproof layer and the surface treatment is not required to remain intact for the system to be effective. As a result, the Krystol T1 & T2 System is extremely durable and will last the lifetime of the concrete.

Krystol T1 & T2

- Completely eliminates the need for costly and labour-intensive surface-applied membranes
- Is ideal for below grade applications, reservoirs and pipelines and can withstand high hydrostatic pressure
- The waterproofing is not affected by surface wear or abrasion and will never require re-application
- Self-seals micro-cracks and stops water ingress
- Safe for contact with potable water and Certified by NSF to NSF/ANSI Standard 61 Drinking Water System Components - Health Effects
- Prevents corrosion



Packaging

5 kg (11 lbs) or 25 kg (55 lbs)
resealable pails

Product Code

Krystol T1: K-210

Krystol T2: K-220

A World of Applications

Krystol T1 & T2 can be used with recently poured or decades old concrete. It is the ideal choice for waterproofing concrete foundations and walls, elevated slabs and ramps, parking structures and bridge decks.

- Foundations
- Walls
- Elevated slabs and ramps
- Parking structures
- Water towers
- Tanks
- Bridge decks



CONCRETE REPAIR FOR EXISTING CONSTRUCTION

Plasti-Patch™

Plasti-Patch is a single component, self-bonding, high strength concrete patching and repair mortar for concrete and masonry.

This high-strength concrete patch comes in a powder, that when combined with water, seals chips, cracks and other imperfections in concrete. Highest bonding single component grout.

Plasti-Patch

- High flexural strength, impact resistance and compressive strength
- Resistant to wet freeze-thaw cycles
- Does not shrink after placement
- Excellent bonding properties
- Contains no calcium chloride
- Does not rely on two component system for strong polymer bond
- Easy to mix and install



Packaging

Available in 5 kg (11 lbs) or 25 kg (55 lbs) resealable pails

Product Code

K-511

A World of Applications

The versatility of Plasti-Patch makes it an ideal product for filling and repairing form tie holes, pipe sleeve holes, honeycombs, post tensioned pockets and cracks. It can also be used to:

- Finish walkways and driveways
- Fix chipped columns
- Fix uneven form marks
- Repair damaged concrete elements
- Strengthen other weak mixes as an additive
- Typically used in areas exposed to high wear and tear to provide a high-strength topping



Russian Orthodox Church, New York, USA



University of Massachusetts Amherst -
Boyden Tunnel, USA

CONCRETE REPAIR FOR EXISTING CONSTRUCTION

Krystol® Crack Repair System

Unlike other concrete crack repair systems, Kryton's Krystol Crack Repair System protects from any direction, even against high water pressure. Because the system can be applied to either side of the concrete, there are no limits when it comes to repairing or waterproofing hard or impossible to reach areas. Using Krystol Plug, Krystol T1 and Krystol Bari-Cote, Kryton's Krystol Crack Repair System can be put to work wherever the cracks are found and is truly the only permanent crack repair system.

Krystol Plug:

A powder that, when mixed with water, can be used to immediately stop water flow through concrete cracks.

Krystol T1:

A cementitious, brush-applied treatment for concrete that contains Kryton's renowned integral crystalline waterproofing chemicals.

Krystol Bari-Cote:

A fast-setting waterproof grout designed to repair leaking cracks, holes and joints.



Packaging

Available in 5 kg (11 lbs) or 25 kg (55 lbs) resealable pails

Product Code

Krystol Plug:	K-620
Krystol Bari-Cote:	K-315
Krystol T1:	K-210

A World of Applications

Use Krystol Plug, Krystol T1 and Krystol Bari-Cote together to repair leaking cracks in concrete. Components of the system can also be used to:

- Repair leaking cracks or construction joints
- Firmly anchor bolts and ornamental iron
- Seal around pipes and metal fixtures in masonry concrete
- Repair spalled or honeycombed concrete
- Use as a waterproof plaster on masonry walls
- Plug and seal construction form tie holes



Aura Pool, Mexico



The Pearl-Qatar, Doha, Qatar

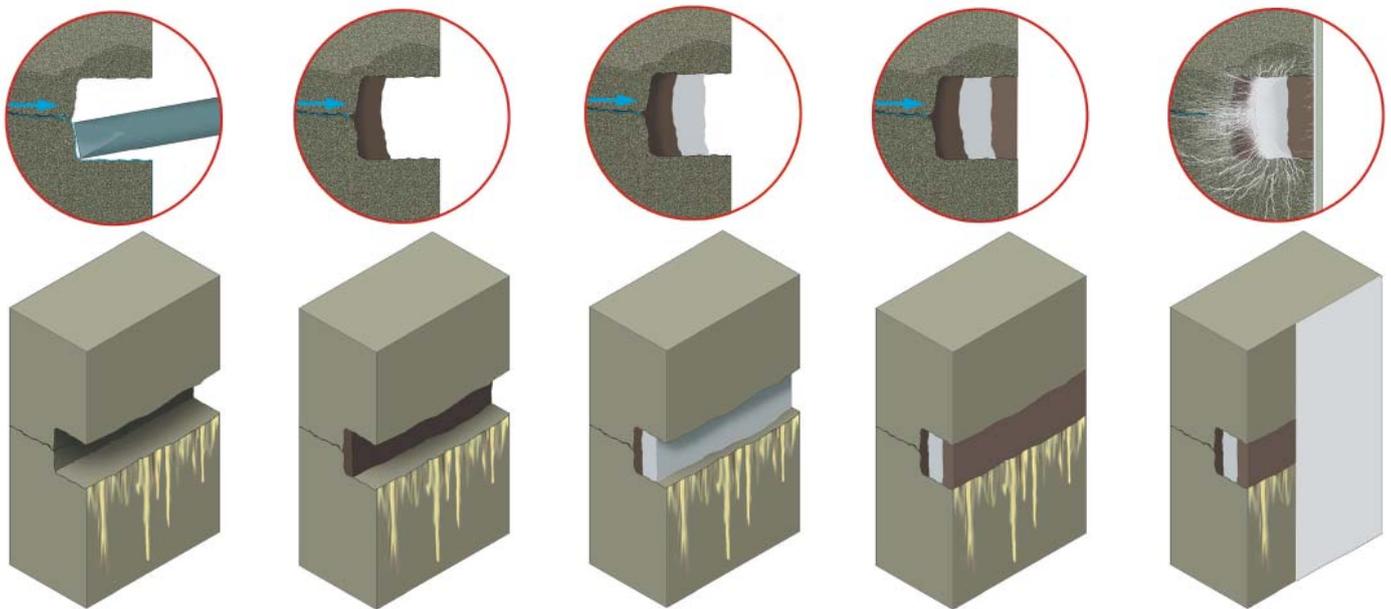


Madushan Dam, Yunnan Province, China

CONCRETE REPAIR WITH THE KRYSTOL CRACK REPAIR SYSTEM

At best, concrete cracks are just an attractive nuisance. At worst, they lead to leaks that can damage the interior of the building, corrode steel reinforcements and ultimately shorten the life of the concrete structure.

Kryton's Krystol Concrete Waterproofing System is the complete way to repair cracks and create durable, waterproof structures.



Step 1: Clean and prepare the crack or joint

Step 2: Stop water with Krystol Plug

Step 3: Install Krystol T1

Step 4: Install Krystol Bari-Cote.

Step 5: Finish with Krystol T1 coating

"For a long time, the basement of these two buildings would flood with up to a foot of water, especially at high tide. About 6 months ago, the elevator pits, storage room, boiler room and compacting room were all waterproofed using the Kryton Krystol waterproofing system, namely the T1, T2, Bari-Cote and Plug.

For the first time, we have a substantially dry basement area, and the results have been excellent. I would recommend these products."

- George Dumbakly, Manhattan Apartments, New York, USA

WE'VE GOT YOU COVERED

Build Confidently with Kryton

Kryton offers the best in-industry warranty that guarantees Krystol-treated areas of your structure will remain watertight during the warranty period.

Our standard warranties include the leading 25-year warranty for our Krystol Internal Membrane (KIM) admixture and 10-year warranty for our surface applied products.

Want further assurance?

Kryton has the only crystalline waterproofing admixture associated with projects that have outlived their warranties.



The Boeing Development Centre was constructed using KIM in 1983 and has well outlived its warranty.

Industry Expertise

Kryton not only meets industry standards such as ICC-ES and NSF International, we help raise them. We work with industry, academic and government bodies around the world to develop certification standards and testing methodologies.

	<p>British Board of Agreement (BBA) - No. 05/4217 Krystol Internal Membrane - HS (KIM-HS) a reactive crystalline admixture used to provide watertight concrete.</p>
	<p>European CE Mark (CE) - Krystol Internal Membrane - HS (KIM-HS) meets all applicable European Union directives, safety guidelines and quality standards.</p>
	<p>NSF - Krystol products are certified by NSF to NSF/ANSI Standard 61 Drinking Water System Components - Health Effects. NSF is a widely respected worldwide certification provider that develops national standards for food, indoor air, environment and water.</p>
	<p>GB Standard - Chinese national standards issued by the Standardization Administration of China (SAC), the Chinese National Committee of the ISO and IEC. Mandatory standards are prefixed "GB".</p>
	<p>Dubai Municipality (UAE) - Krystol Internal Membrane (KIM) has received a "Technical Approval Certificate" from the Dubai Central Laboratory Department as a concrete admixture to enhance water resistance and durability of concrete.</p>
	<p>International Code Council - Evaluation Service (ICC-ES) - Krystol Internal Membrane (KIM) was the first chemical concrete admixture certified by the ICC-ES, a non-profit US organisation that reviews and evaluates building products, materials and methods to ensure they comply with applicable building codes.</p>
	<p>Building Research Association of New Zealand (BRANZ) - No. 661 (2009) Krystol Internal Membrane - HS (KIM-HS) received appraisal for: waterproofing concrete structures of importance Level 1 - 5 as per AS/NZS 1170; NZBC Clauses B2 - Durability, E2 - External moisture, F2 - Hazardous building materials (non-hazardous).</p>
	<p>Australian Standards - Krystol Internal Membrane - HS (KIM-HS) meets the requirements of AS1478.1-2000 Chemical admixtures for concrete.</p>

KRYSTOL GROUP HAS YOUR SOLUTION

Krytol products are proven in the harshest environments from buildings to dams to tunnels, our products work from the outside in and inside out, to seal cracks and improve the durability of concrete structures.

PRODUCTS	Krytol Internal Membrane™	Krytol Broadcast™	Krytol T1® & T2® Waterproofing System	Krytol Mortar Admixture™	Krytol® Crack Repair System	Plasti-Patch™
New Construction						
- Water reservoirs & tanks	■	■	■			
- Dams	■	■	■			
- Wastewater treatment plants	■	■	■			
- Aquariums	■	■	■			
- Water features	■	■	■			
- Swimming pools	■	■	■			
- Green roofs	■	■	■			
- Tunnels	■	■	■			
- Underground parking garages	■	■	■			
- Brick, block & stone masonry exteriors				■		
- Bridge decks & support structures	■		■			
- Foundations & basements	■	■	■			
- Marine structures	■	■	■			
- Elevator pits	■	■	■			
- Shotcrete	■					
- Precast	■					
- Above grade	■	■	■	■	■	
Existing Construction						
- Water reservoirs & tanks			■		■	
- Dams			■		■	
- Wastewater treatment plants			■		■	
- Aquariums			■		■	
- Water features			■		■	
- Swimming pools			■		■	
- Green roofs			■		■	■
- Tunnels			■		■	
- Underground parking garages			■		■	■
- Brick, block & stone masonry exteriors				■		
- Bridge decks & support structures			■		■	■
- Foundations & basements			■		■	■
- Marine structures			■		■	
- Elevator pits			■		■	
- Hydroelectric facilities						
- Transportation structures						■
- Above grade				■		■



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QLD

Krystol (QLD)

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Geebung, Noosaville, Kawana Waters,
Burleigh Heads, Arundel, Mackay

Tel 07 3722 3822
Fax 07 3722 3711
Email sales@bayset.com.au
Web www.krystol.com.au

SA, NT & WA

Contact Krystol Group Pty Ltd for details on 02 9524 6688



STOCKISTS

Amalfi Tiles - Kingsford, Sydney, NSW
Tel: 02 8974 7700 Web: <http://amalfitiles.com/>

Waterproofing Admix & Treatments (WAT) - Gold Coast, QLD
Ph: 07 5520 0049 Web: <http://waterproofadmixandtreatments.com.au/>

Bianco - Adelaide, SA
Ph: 08 8336 6666 Web: www.bianco.com.au

Rayners Building Supplies - Adelaide, SA
Ph: 08 8408 8777 Web: www.rayners.com.au

Bianco - Darwin, NT
Ph: 1300 242 626 Web: www.bianco.com.au

Permatech - Perth, WA
Ph: 08 9303 4655 Web: www.permatech.com.au

Allduro - Perth, WA
Ph: 08 9455 1658 Web: <http://www.allduro.com/>

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