

Description

Bostik 9210 primer is designed for promoting adhesion to thermoplastic polyolefins (TPO). Bostik 9210 primer can be used in conjunction with Urethane, Silicone Modified Polymers (SMP) and epoxy adhesives.

Features

- Enhances adhesion to polypropylene surfaces.
- Easy to apply.

Recommended Uses

- Pre-treatment of polypropylene plastics prior to bonding with Simson, Matrix, Seal-n-Flex etc.

Application Instructions

Surface Preparation

Ensure surfaces to be bonded are clean, dry and free from dust, oil, grease etc.

Application

Apply Bostik 9210 primer by brush, dip or spray. For optimum adhesion, the dry film thickness of Bostik 9210 primer should be approximately 2.5 micron. Allow primer to air-dry for 20 to 30 minutes at room temperature. Primer may also be oven dried at 100°C for 5-10 minutes. A heat cycle generally improves adhesion.

Coverage

Approximately 10m² per litre.

Properties

Appearance	Pale yellow to amber liquid
Viscosity (cps)	Approx. 10
Specific Gravity	Approx. 0.86
Solids Content	Approx. 3%

Storage & Shelf Life

Store in a cool dry place away from direct sun light and any source of ignition. Shelf life is 12 months from date of manufacture when stored at 20 - 30°C in original, unopened container.

Health & Safety

Bostik 9210 is highly flammable. Keep away from heat and naked flame. Avoid breathing vapours and contact with skin and eyes. Refer to the M.S.D.S. for specific details.

Clean-Up

Use a dry cloth wipe to remove wet primer. Remove dried primer with Bostik 9934 or a 9907 solvent.



Packaging

Available in 1litre cans, 10 to a carton.

Product Details

Item Number	Size	Pack Quantity
364150	1 Litre	10

The information in this Technical Data Sheet is intended for the assistance of purchasers and is of a general nature. It reflects the extent of our knowledge and experience of our products and is based on tests which we believe to be reliable. However, no guarantee of accuracy can be given due to the wide range of surfaces, environmental and field conditions and variations encountered in raw materials, manufacturing equipment and methods at the place where the work is performed. Some of these will be beyond our knowledge or control. We recommend purchasers carry out their own tests to determine the suitability of the product for their particular purposes. Bostik Australia Pty Ltd limits its liability to replacement of the products or refund of the purchase price, but this limitation does not affect consumers' rights which cannot by law be excluded.

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BOSTIK AUSTRALIA PTY LTD**

Head Office Bostik Australia Pty Ltd, 51-71 High Street, Thomastown Vic 3074
A.B.N. 79 003 893 838
Phone: (03) 9279 9333 Fax: (03) 9261 4744
Phone Industrial: Toll free 1300 560 799



Quality endorsed ISO9001 (Thomastown site)
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