

## MEGAPOXY PM

### GAP FILLING EPOXY PASTE ADHESIVE FOR CIVIL ENGINEERING USE

MEGAPOXY PM is specially formulated non-sag epoxy filling paste and adhesive. This easy to use two-part epoxy product sets after mixing with excellent properties ideally suited for the following applications.

#### BONDING

Precast concrete articles  
Grouting bolts  
Natural stones  
Bricks and ceramics  
Metals

#### FILLING AND REPAIR

Concrete Pipes and Tanks  
Fibreglass articles  
Concrete floors and stairs  
Concrete columns  
Insitu formed concrete

### ADVANTAGES

Simple 1 : 1 mix ratio  
Creamy texture, blends easily  
Non sag on vertical surfaces  
Rapid setting  
Adheres and cures under adverse conditions (cold and damp)  
Good strength retention after prolonged immersion in water  
Tensile and compressive strength superior to concrete  
Very good chemical resistance

### PRODUCT SPECIFICATION

	<u>PART "A"</u>	<u>PART "B"</u>
Consistency	Thixotropic paste	Thixotropic paste
Colour	White	Black or Neutral
Flash Point	Above 100°C	Above 100°C



## SURFACE PREPARATION

METALS Should be grit blasted to clean surface.  
Mechanically abraded and degreased.  
Wire brushing is not entirely satisfactory and gives minimal adhesion only.

CONCRETE Should be free from grease and oil. If necessary, clean with industrial grade degreasing agent. Once clean, steps must be taken to remove laitence; this is best done by using :  
Mechanical abrasion  
Acid etching - concentrated hydrochloric acid (muriatic acid) 1:1 with water, and spreading 0.5 litre of this mixture to each square metre. After the reaction has ceased (about 10 minutes) the area is thoroughly washed and scrubbed with a stiff bristled broom to remove loose sand and allowed to dry for 24 hours.

### PAINTED SURFACES :

Metals - a proprietary brand paint stripper should be used.  
Concrete - the surface may be either flame cleaned or mechanically abraded.

### PROCESSING DATA

Mixing Ratio : 1 part resin to 1 part hardener by volume  
Mixing : Mix until uniform grey or white  
Working life at 25°C : 45 minutes  
Minimum application temperature : 10°C  
Minimum Cure Time : 12 hours at 25°C  
Full Cure Time : 4 days at 25°C

### IMPORTANT INFORMATION

It is essential that the correct mixing ratio be used and that the Part "A" and Part "B" are thoroughly mixed together before use. Inaccuracies and poor mixing will result in lower physical properties of the cured system and, if the error is sufficiently large, the system may not cure satisfactorily and discolour on ageing.

CURED PROPERTIES (TYPICAL)

Maximum operating temperature	: 70°C
Density	: 1.45 kg per litre
Tensile Strength	: 25 MPa
Tensile Bond Strength	: 10 MPa
Compressive Strength	: 80 MPa
Flexural Strength	: 15 MPa
Coefficient of linear expansion	: 60 mm/mm/°C x 10 <sup>-6</sup>

Properly mixed Megapoxy PM will not stain or discolour white or light coloured marble and ceramics.

AVAILABILITY

MEGAPOXY PM is available in 4 litre & 20 litre kits. Shelf life of unopened kits is 2 years minimum. Product should be stored in cool dry store.

CLEANING

Uncured Megapoxy PM can be removed with Megapoxy Thinners.

PRECAUTIONS

Avoid prolonged contact with skin. Wash affected areas with soap and warm water. For further information refer to Bulletin No.100 and Safety Data Sheet for Megapoxy PM.